



Technical drawing of a -2 BRACKET ASS'Y. showing front, side, and detail views with dimensions and callouts.

Front View:

- Overall width: 3
- Top section: AN 442-D4 (2 PLCS)
- Dimensions: 1 7/8, 1 3/8, 3 1/2, 4 1/8
- Callout: USE 1-W-62 STD. DIE TO CUT HOLE IN -16.
- Bottom section: AN 442-D4 (3 PLCS)
- Dimensions: 3 1/2, 7 1/2, 1 15/16, 1 1/8, 1 1/8
- Callout: 19 (166) HOLES
- Callout: 1/8 DIA. 5 HOLES
- Callout: LIGHTENING HOLES ONLY (3)
- Callout: 13
- Callout: 16
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Side View:

- Overall height: 7 1/2
- Callout: 7 (REF)
- Callout: AN 442-D4 (REF)
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DETAIL -17 SCALE: 12"=1'-0"

DETAIL -18 SCALE: 12"=1'-0"

-2 BRACKET ASS'Y.
SCALE: 12"=1'-0"

-2 BRACKET ASS'Y.
SCALE: 12" = 1'-0"

NOTES:

1. HEAT TREAT -9 TO 38-53. ONLY FOR 5A7-C*
2. ALL BEND & RELIEF RADI 1/8. 58477 FOR 5B
3. -8 TO BE ADDED ON INSTALLATION

IN ORDER TO TAKE CARE OF
STRINGER VARIATION.

⑥ C. # NO. 31 464
C. 91076 # 214 ON

C. 70406 / C. 91076*1-90

APPROVED FOR
TOOLING BY
E. E. Dalton
5-5-43
Change 9

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